



SUPPLEMENTAL INSTRUCTIONS

- Install Vortex manifold casting per original instructions.
- Remove rear 2 studs from EGR and replace with longer bolts (M10x60) supplied with strut.
- ⚠ Note: Use of a stud extractor may be necessary to remove studs from manifold. Finger tight at this point.
- Install small Angle Bracket with (2) M8x16 Socket Head Screws w/flat washers. Again, finger tighten only.
- Alternate tightening M10 bolts (at EGR) and M8 Socket Head Screws (at Angle bracket).
- Finish tightening all Strut Hardware (M10 to 40/45 lb/ft and M8 to 25/30 lb/ft.
- Re-check hardware after 75 to 100 miles.